

BULB-TITE® Rivets
Insulated Metal Panel Fastening Solution



Your decisive advantage: secure fastening with highest quality.

Recommended by the leading insulated metal panel manufacturers for back fastening of IMP panels

Speed

- High setting speed with GESIPA® rivet guns
- Outperforms current solutions on the market

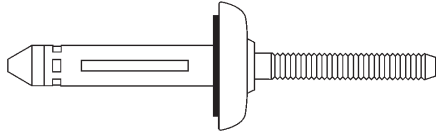
Efficiency

- Correct and reliable setting with every fastener
- No waste of products

Safety

- High vibration resistance
- High technical values

Product Specifications



Rivet Material: Aluminum rivet / aluminum mandrel
Head Style: Dome head, protruding crown
Rivet Diameter, Nom.: 9/32"
Hole Size (in.) / Drill No.: 5/16" (.034-.3125)

Typical Strength (lbs. ult.)
Shear: 1500
Tensile: 1100

BULB-TITE® Selection for IMP Panels

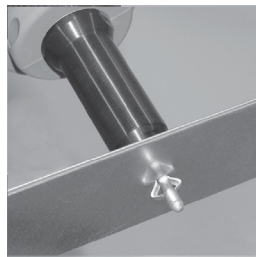
Rivet Code	Material No.	Dimensions	Grip Range (in.)	Ctn. Qty.
RV6603-9-6W	1194719	9/32" x 3/8"	.032-.375	1000
RV6603-9-10W	1194721	9/32" x 5/8"	.250-.625	1000
RV6603-9-12W	1194723	9/32" x 3/4"	.375-.750	1000

■ Made in USA

Installation and Recommended Tools



High tolerances can be compensated.



The tried and trusted installation tool, used with the correct BULB-TITE® nozzle makes for fast, 100% secure insertion.



BULB-TITE®, shown after installation, offers long-lasting security.

Setting Process

1. Blind rivet is positioned in the hole.
2. Setting tool pulls the mandrel shaft and mandrel head enters the rivet body.
3. Blind side head is formed and when breaking force is reached mandrel breaks at break notch.
4. Blind rivet is set and clamps parts together.

Ready to Use PowerBird® for 9/32" applications

Item: 1426610

Name: PowerBird® Tool Kit for BULB-TITE

Included in the kit:

- 1 x PowerBird Blind Riveting Tool
- 2 x 14.4V-2.6Ah Li-ion Power Battery (#1222872)
- 1 x Pre-assembled BULB-TITE jaws (#1195156)
- 1 x Pre-assembled nose tip 9/32" (#1195161)
- 1 x 110V/60Hz charger for 14.4V Li-ion Battery (#1195944)



Technical advice and sales service

SFS intec
 Division Construction
 1045 Spring Street
 PO Box 6326
 US-Wyomissing, PA 19610

800 234 4533
 T +1 610 376 5751
 F +1 610 376 8551
 us.construction@sfsintec.biz
 www.sfsintecusa.com

SFS intec - Canada
 40 Innovation Drive
 Dundas, ON L9H 7P3
 T +1 905 689 5401
 ca.info@sfsintec.biz
 www.sfsintec.ca



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